

CELL :- 4      CELL NAME:-      MACHINE / STAGE :-Washing machine      OPERATION :- skimmer motor

**KAIZEN THEME :-** To increase the belt life

**WIDELY/DEEPLY:-**

**PROBLEM / PRESENT STATUS :-**Belt is being damaged frequently due to hard wiper.



**BEFORE**

**IDEA :-** T0 make wiper from plastic

**COUNTERMEASURE:-**Provide a plastic wiper Between Ms wiper & Belt. So that Belt can not be damaged.



**AFTER**

**WHY - WHY ANALYSIS :-**

**WHY 1:-** Belt was being damaged frequently due to hard wiper.

**WHY 2:-**Wiper made from MS Plate.

**RESULT :-**1. Increased the belt life

Life is under observation

<b>BENCHMARK</b>	Damage
<b>TARGET</b>	No damage
<b>KAIZEN START</b>	05.05.15
<b>KAIZEN FINISH</b>	07.05.15

**TEAM MEMBERS :-** Satish Kumar  
Vijay Kumar

**BENEFITS :-**  
Morale increase.

**KAIZEN SUSTENANCE**

**WHAT TO DO :-**Point add in Jh check sheet

**HOW TO DO :-**Visual

**FREQUENCY :-**Daily

**COST INCURRED FOR MAKING KAIZEN**

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.
0		0

**SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT**

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1	H.T.	07.05.15	Vijay Kumar	done

**ROOT CAUSE :-** Wiper made from MS Plate

**REGISTRATION NO&DATE:**

**REGISTERED BY :-** Satish Kumar

**MANAGER'S SIGN :-** Amreesh Chauhan